

### ABSTRACT OF THE DISCLOSURE

A caliper assembly has a one-piece housing with a first and second wall opposing one another. A pair of bridge sides connect the first and second walls. A pair of bores are formed in the first wall. Each bore receives a piston assembly. An opening is formed between the first wall, second wall and pair of bridge sides. The opening enables access into the caliper body. At least one or two apertures are formed in the second wall. The at least one or two apertures are continuous with the opening to enable access into the body.